

**ENERGY.  
FUTURE.  
ZAE.**

# SolarSplit – Latent Heat Storage in VRF Systems

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**ZAE BAYERN**

# Outline

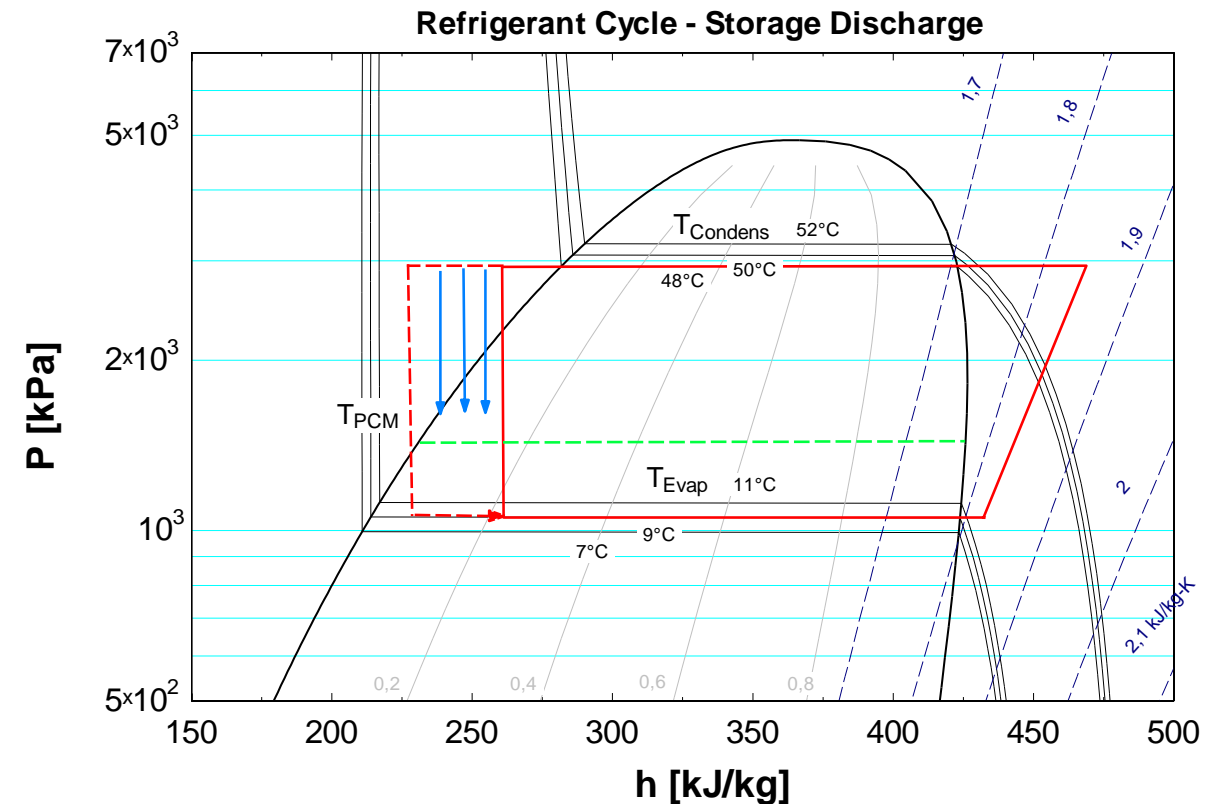
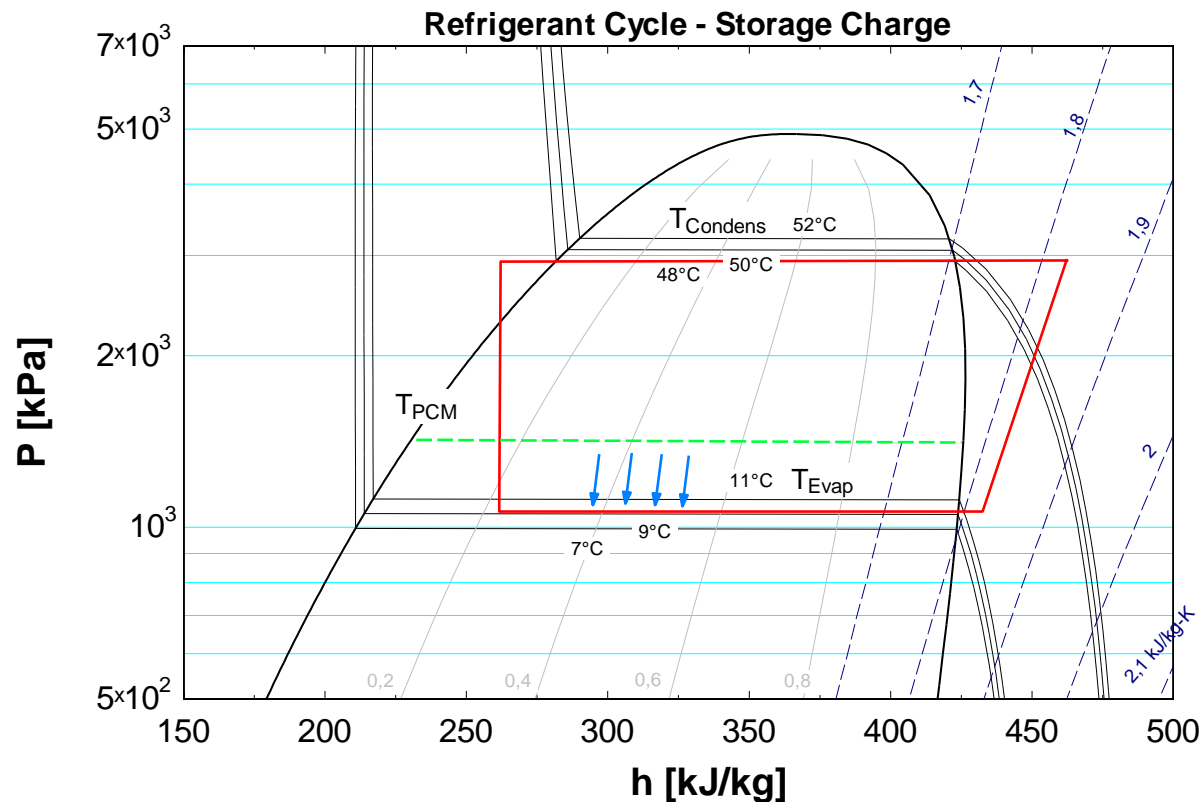


1. **System Approach** | PCM Storage in VRF-Systems
2. **PCM-Storage** | Design and Measurement results of experimental storages
3. **Pilotinstallation** | Current status VRF, PV and Monitoring
4. **Outlook**

# 1. System Approach

## PCM Storage as Subcooler in VRF-Systems

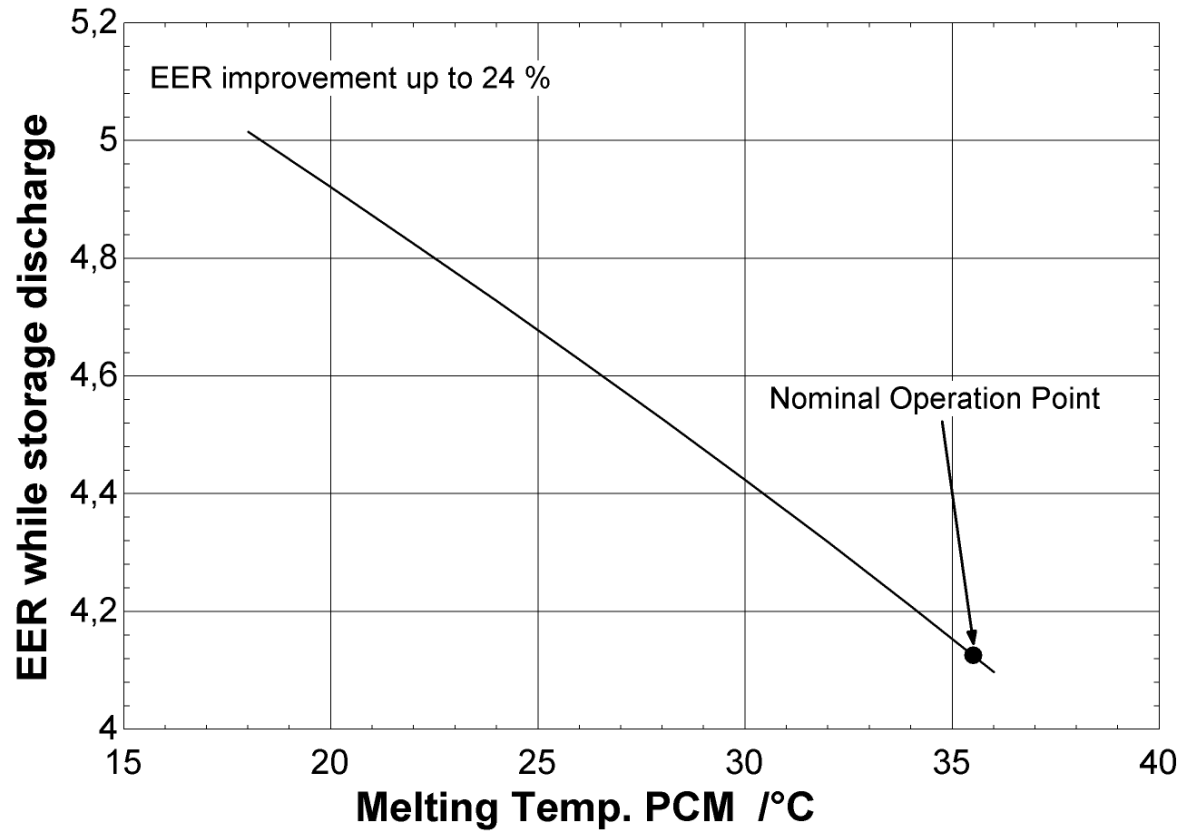
Relatively fixed levels of Evaporation and Condensation in VRF-Systems.  
 Storage Charging on common evaporation level using PV-surplus.  
 Storage Discharge by Subcooling of Refrigerant – Lowering of VRF peak demand.



# 1. System Approach

## PCM Storage as Subcooler in VRF-Systems

### EER benefit of lower subcooling in case of discharge



# 1. System Approach

## Main design parameters

After finalized Systemsimulation: Building up of VRF-system with PCM storage at the ZAE institutes building.

### VRF/PV Installation

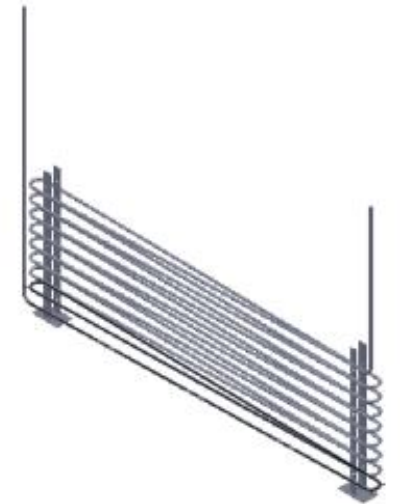
- Nominal thermal load 21 kW Cooling / 24 kW Heating
- Supply of 7 offices, 3 laboratories and plant room.
- PV-installation with 5.4 / 6 / 6.6 kW<sub>peak</sub>

### Pilotinstallation Storage

- Melting temperature ca. 18 °C → RT18HC / Parafol 16-97 + Graphit (17 weight-%)
- Energy content: 17 to 20 kWh
- Power range: 6 to 8 kW
- 30 % of cooling demand via subcooling in case of discharge
- 6 parallel pipelines à 26 m

### Experimental Storages

- 1/3-Scale, 132 l / 106 kg charge. 2 parallel pipelines
- First functional model for sensible measurement at ZAE test-rig
- Second functional model for R410A-test rig at Universtiy of Applied Sciences Munich

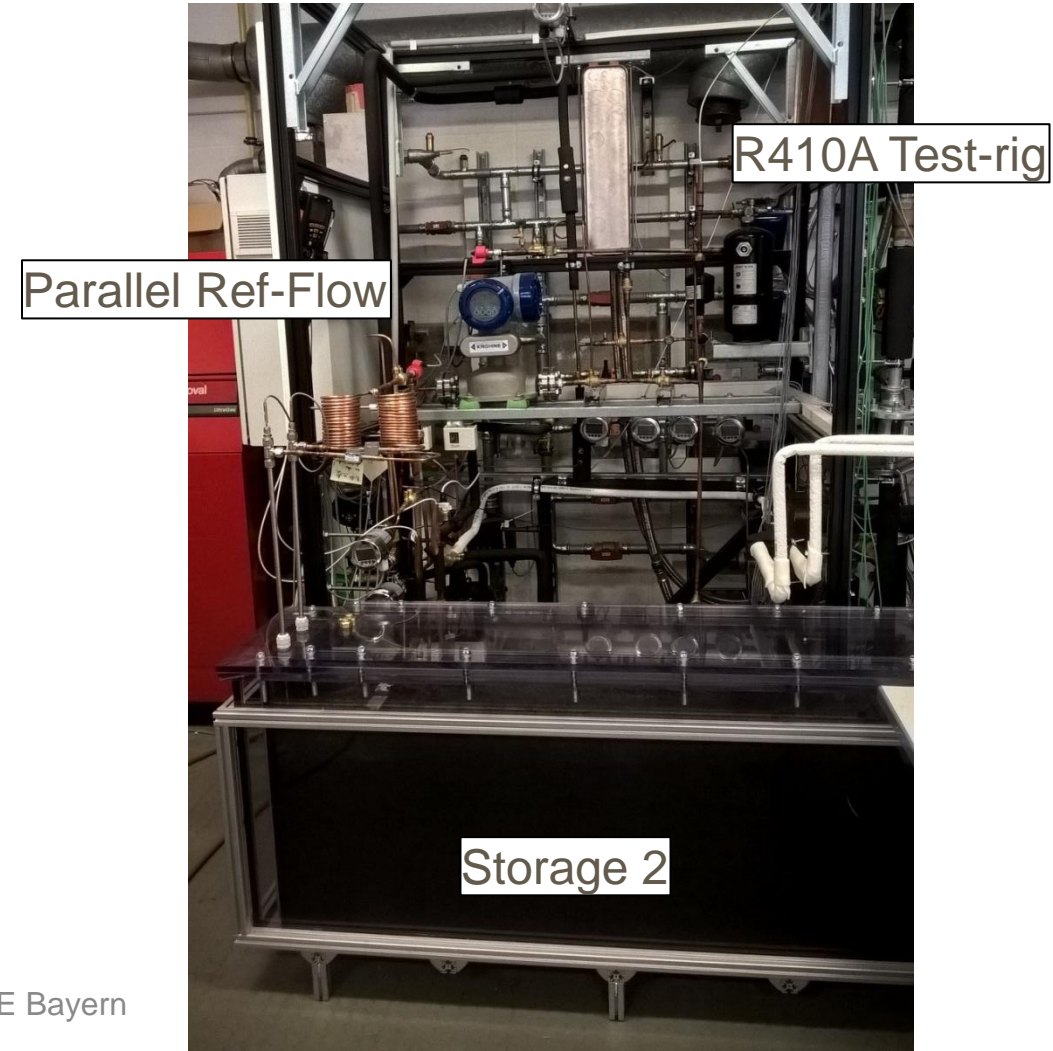
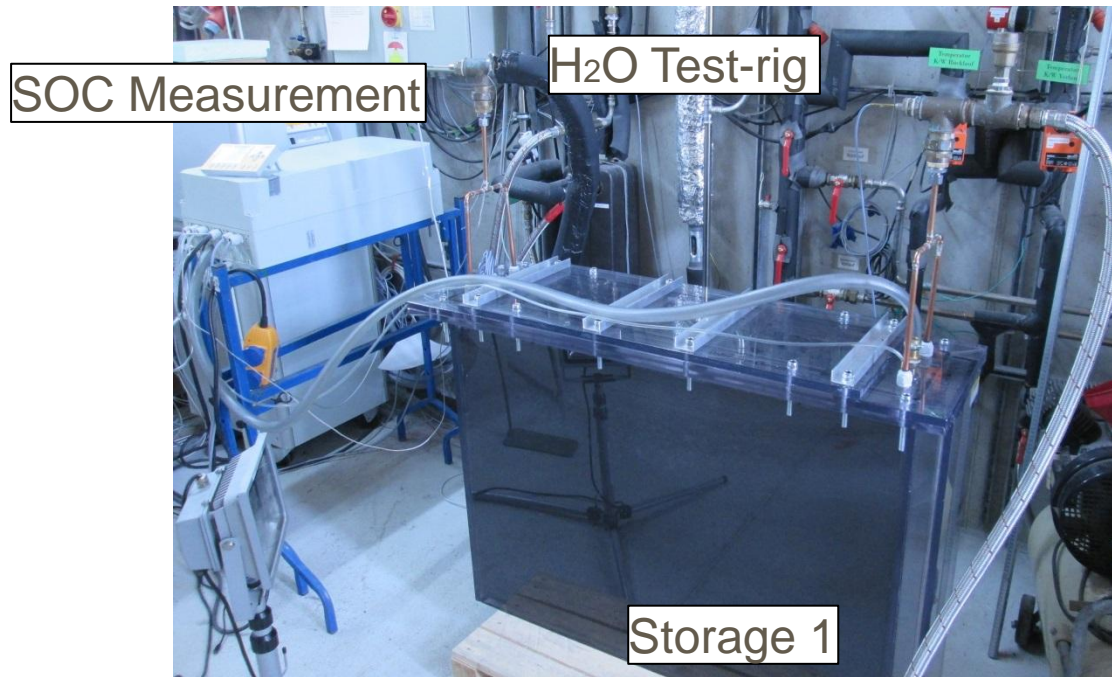


## 2. PCM-Storage

### Building and Measuring of experimental storage

Storage 1: Test-rig ZAE Bayern -> Capacity, Cycling, State of Charge

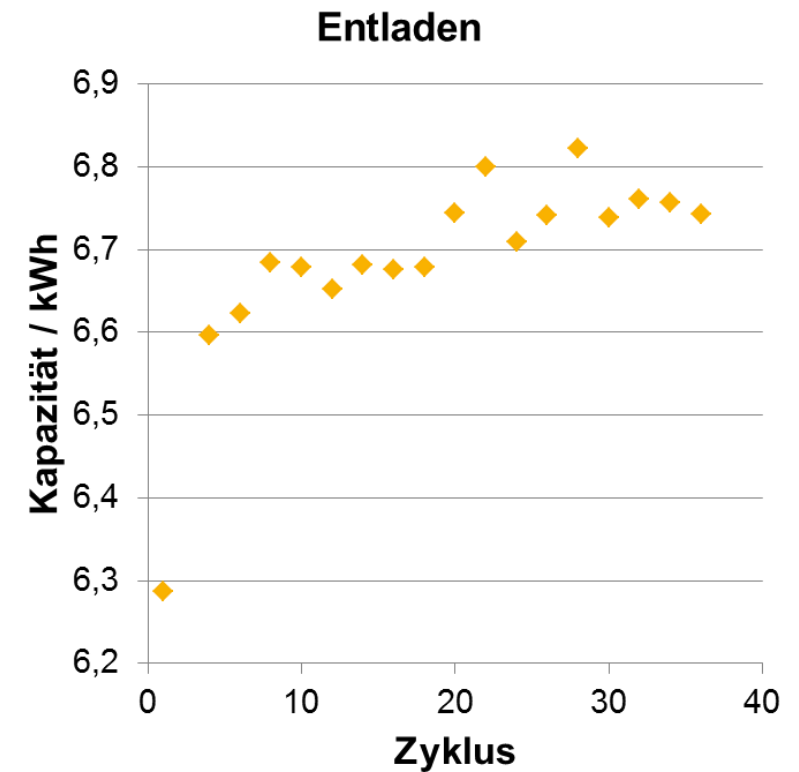
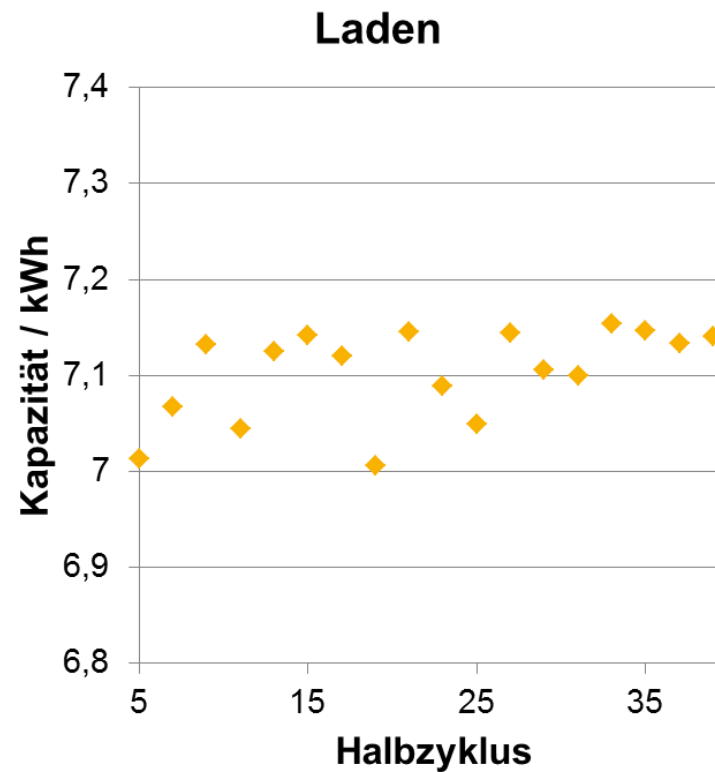
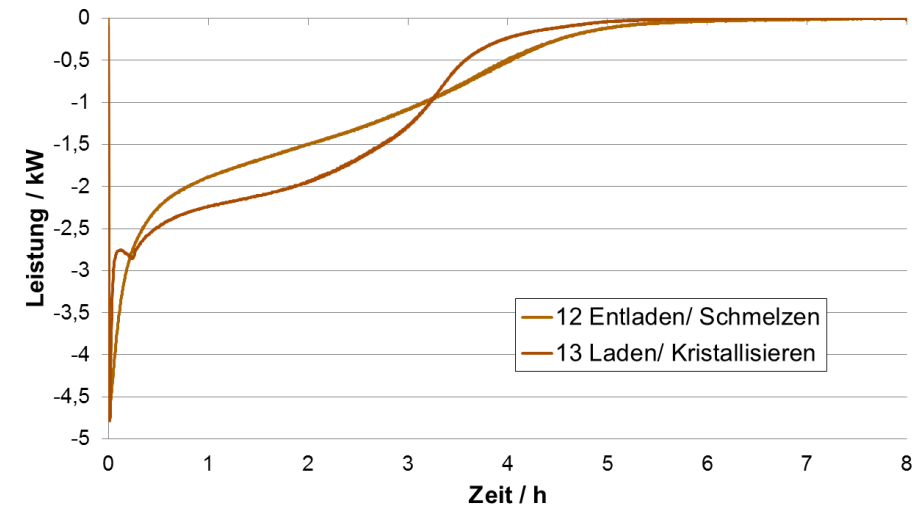
Storage 2: Test-rig HM Munich -> Power-characteristics, Pressure-drop, Refrigerant Distribution, Subcooling



## 2. PCM-Storage

### Key Results experimental storage 1 (ZAE Bayern)

Reference Cycle: 4 l/min Water, Feed line 8 °C / 28 °C

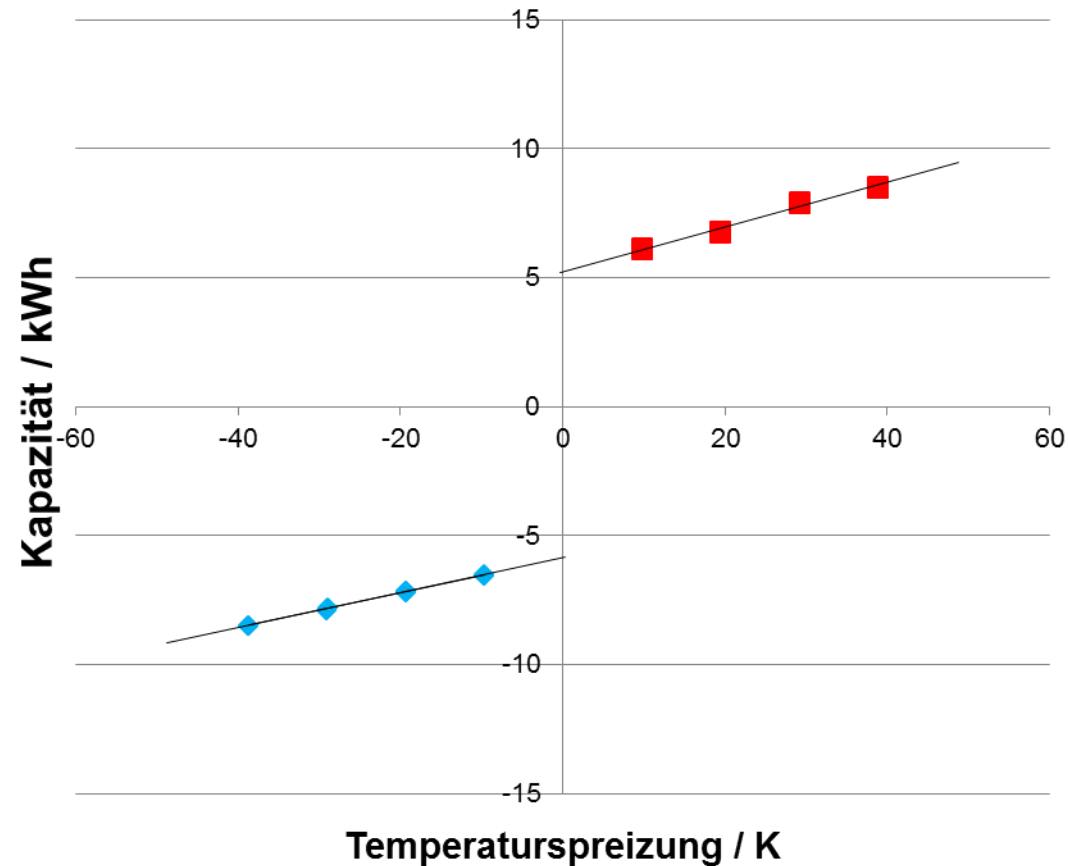




## 2. PCM-Storage

### Key Results experimental storage 1 (ZAE Bayern)

Temperature Variation: Identifiing latent and sensible capacity content



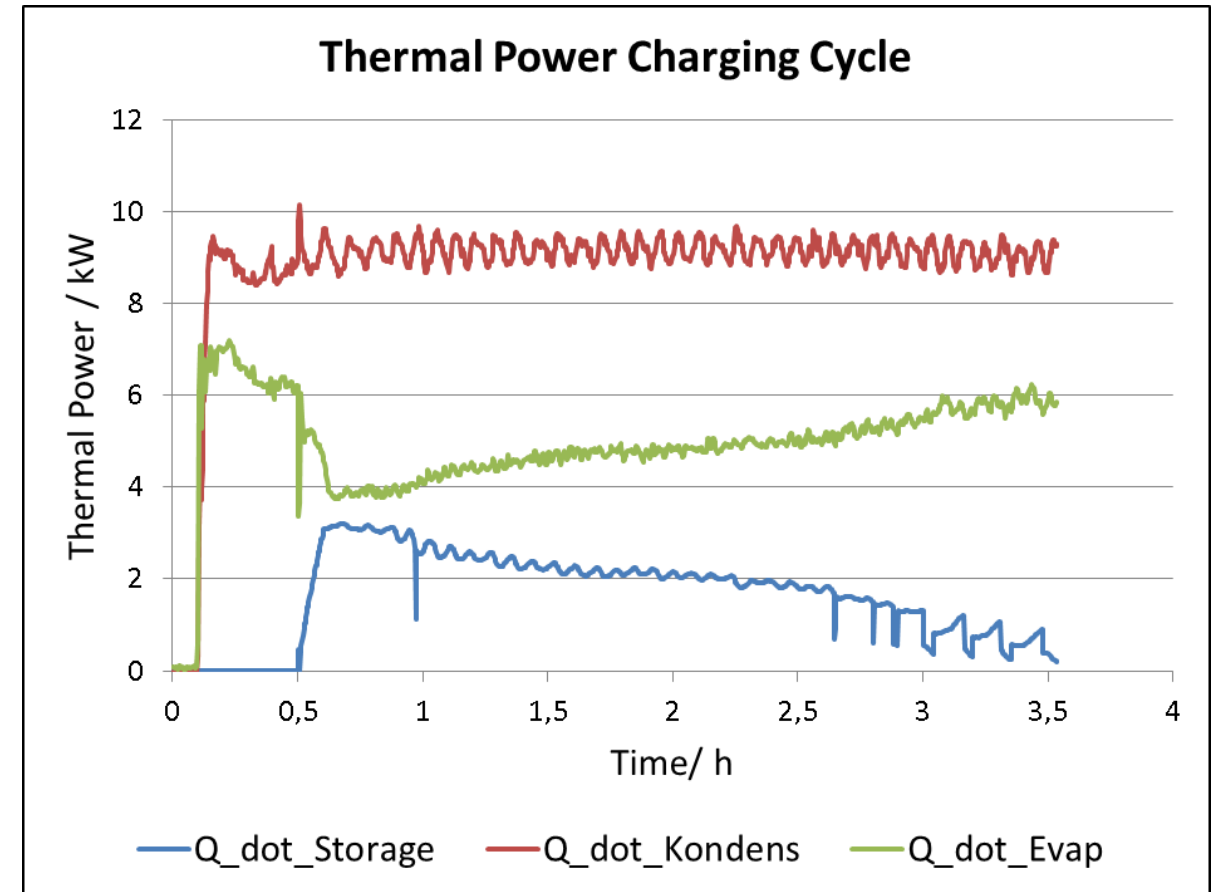
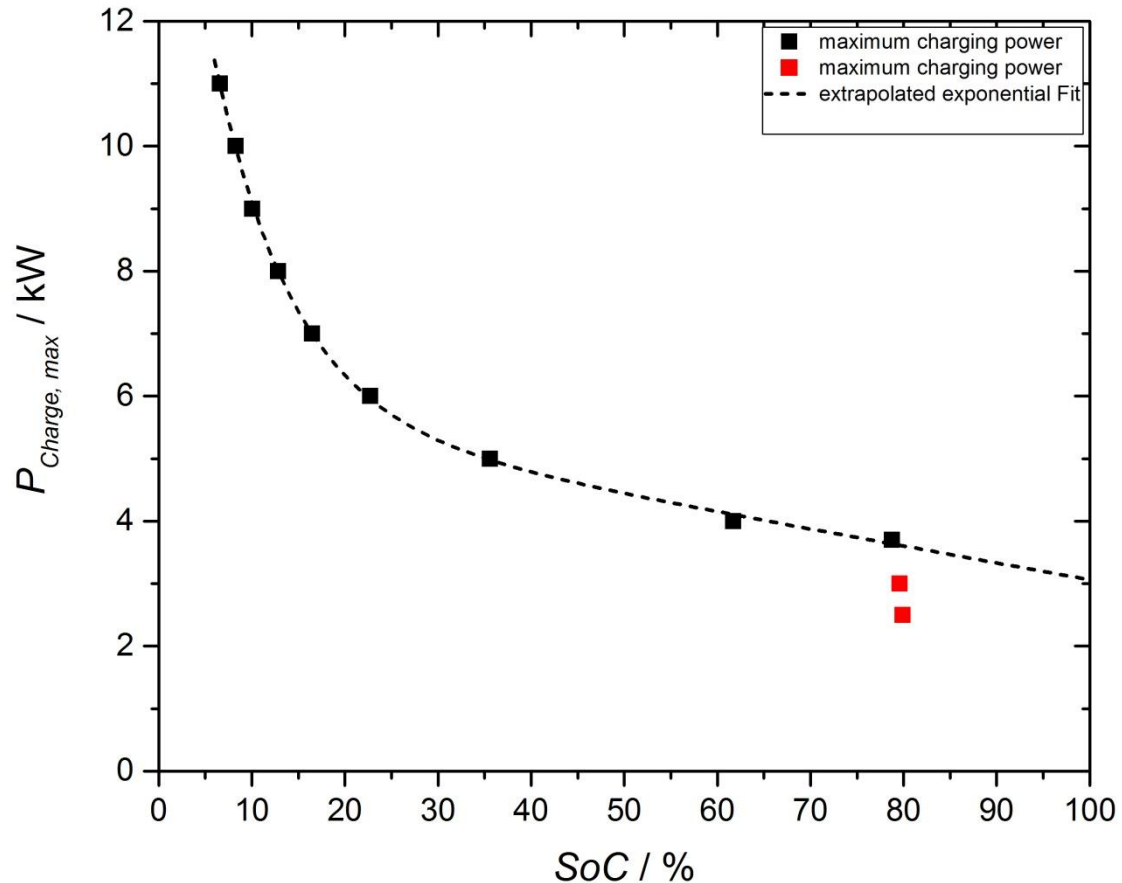
- 5,3 / 5,9 kWh latent
- 0,07 / 0,09 kWh/K sensibel



## 2. PCM-Storage

### Key Results experimental storage 2 (Un. of applied Sciences Munich)

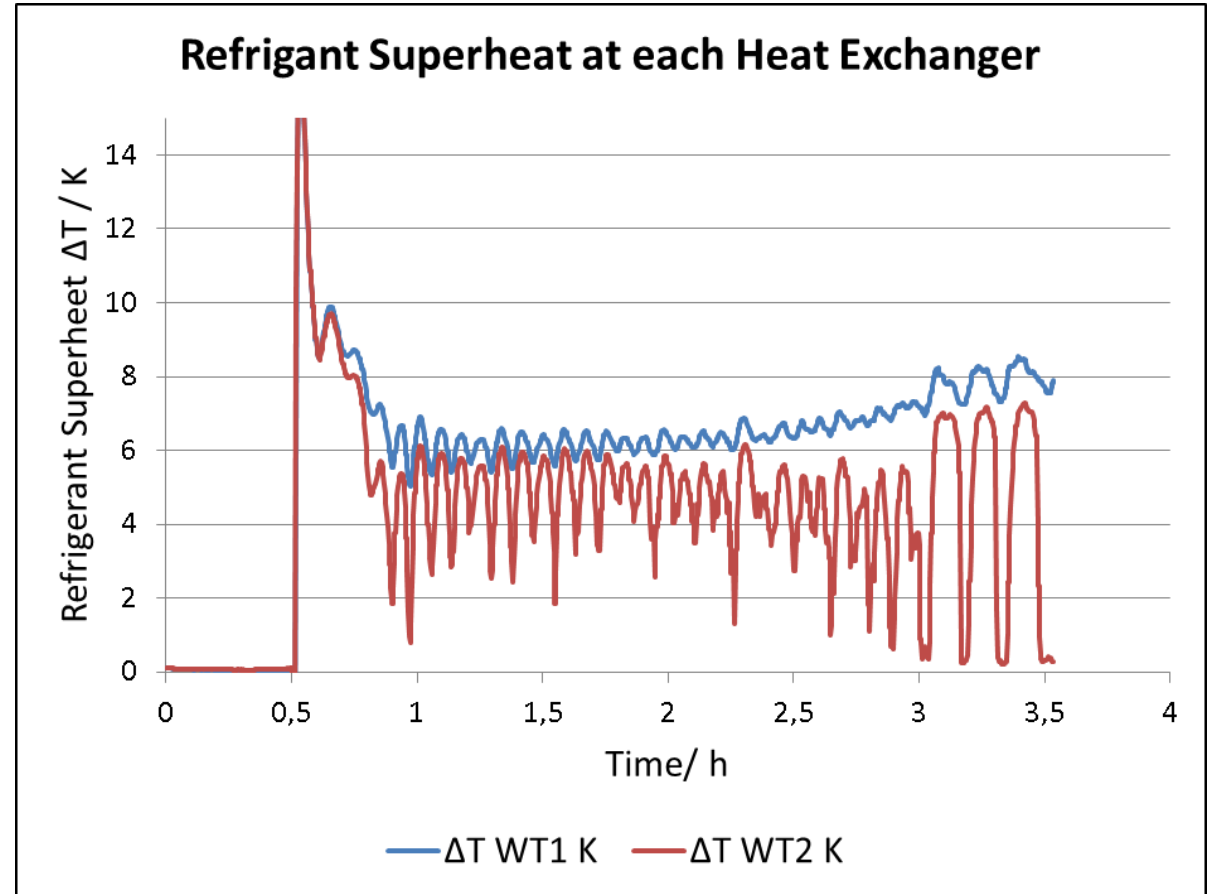
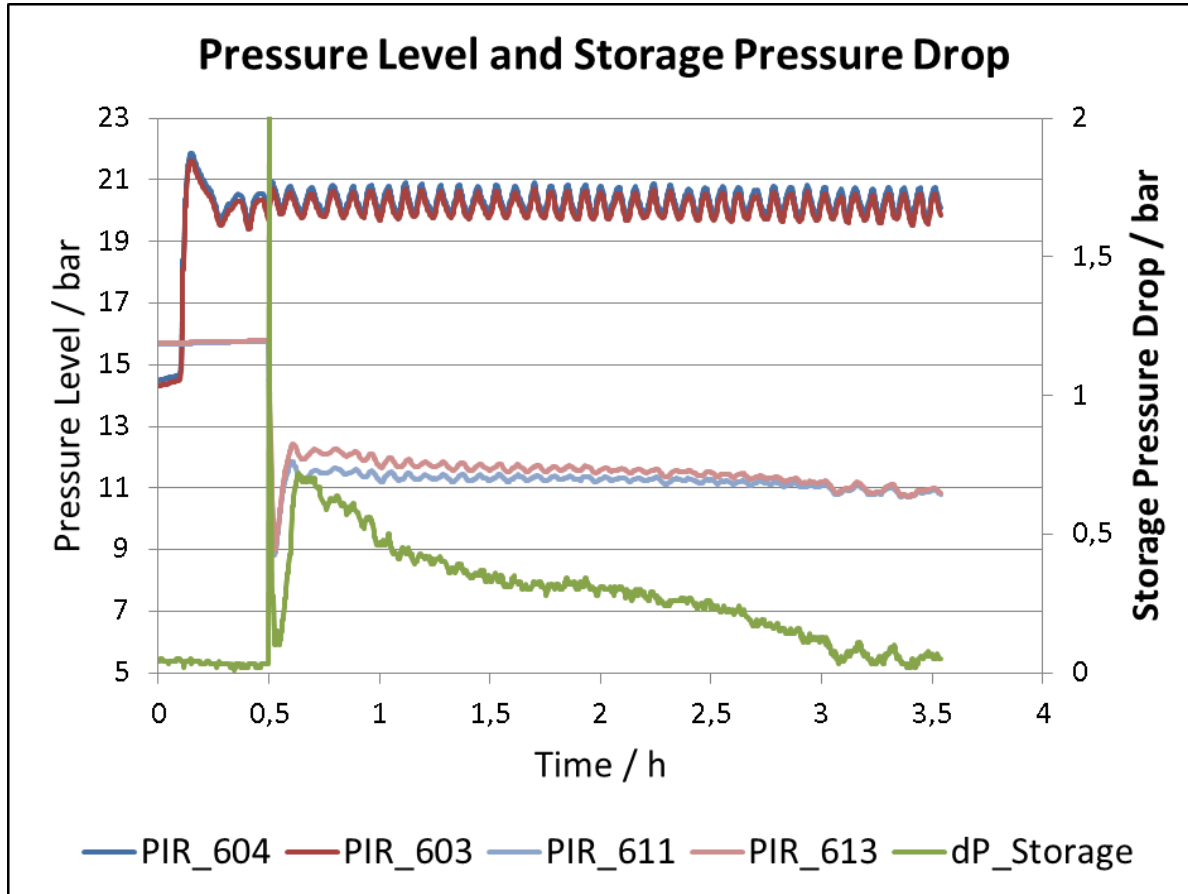
#### Storage charging through Evaporation



## 2. PCM-Storage

### Key Results experimental storage 2 (Un. of applied Sciences Munich)

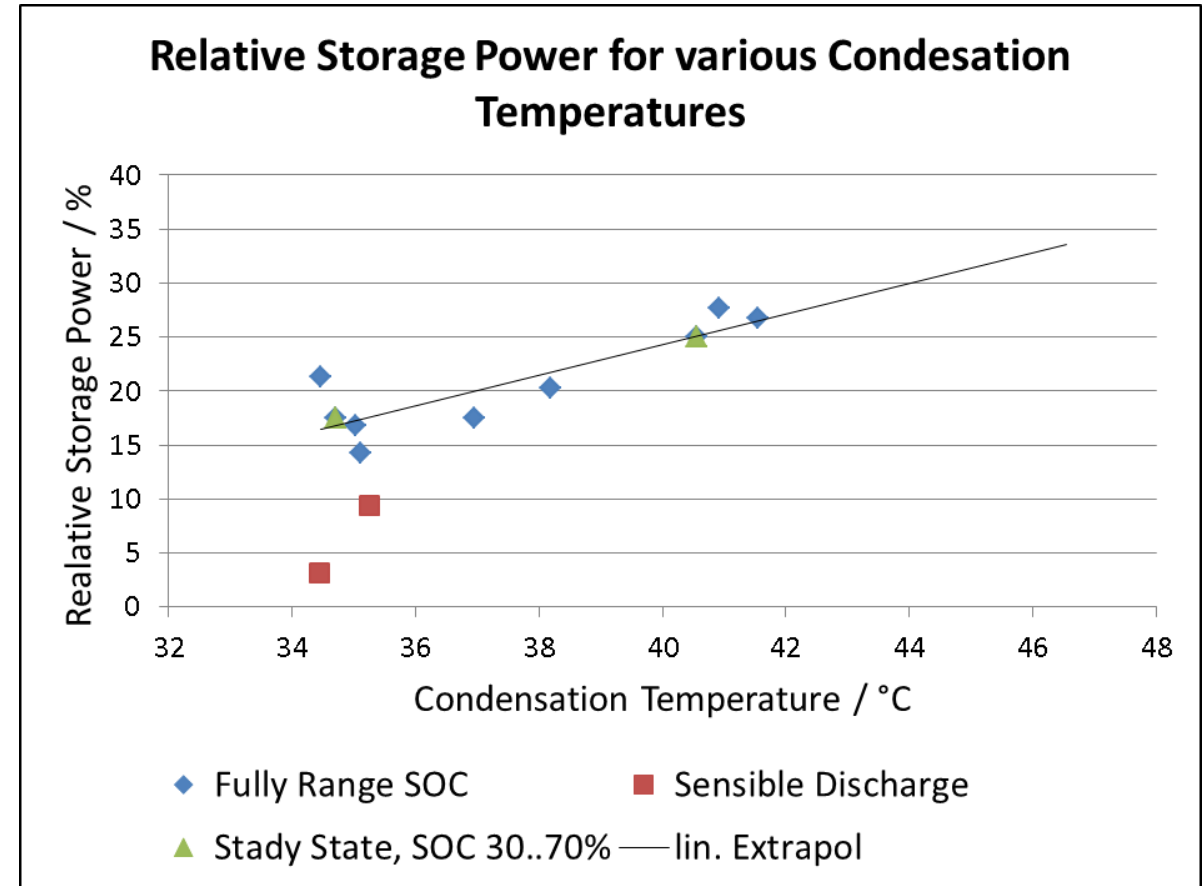
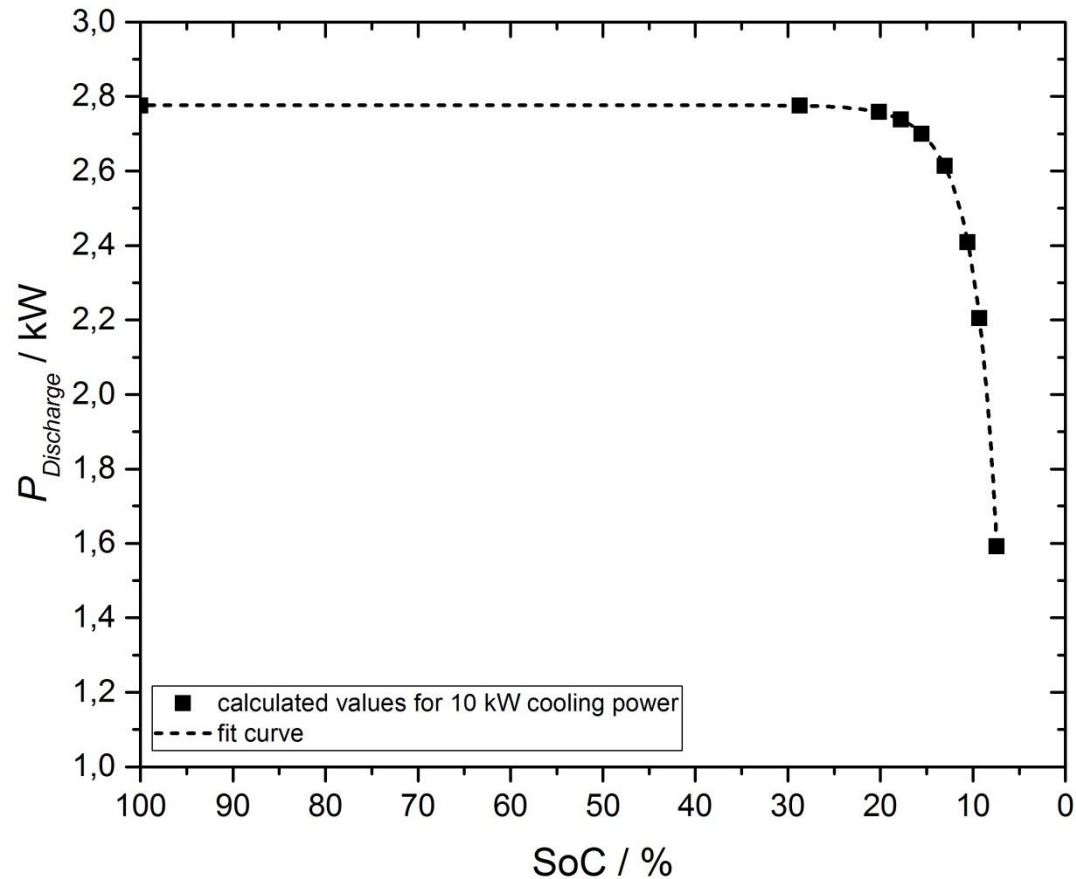
#### Storage charge through Evaporation



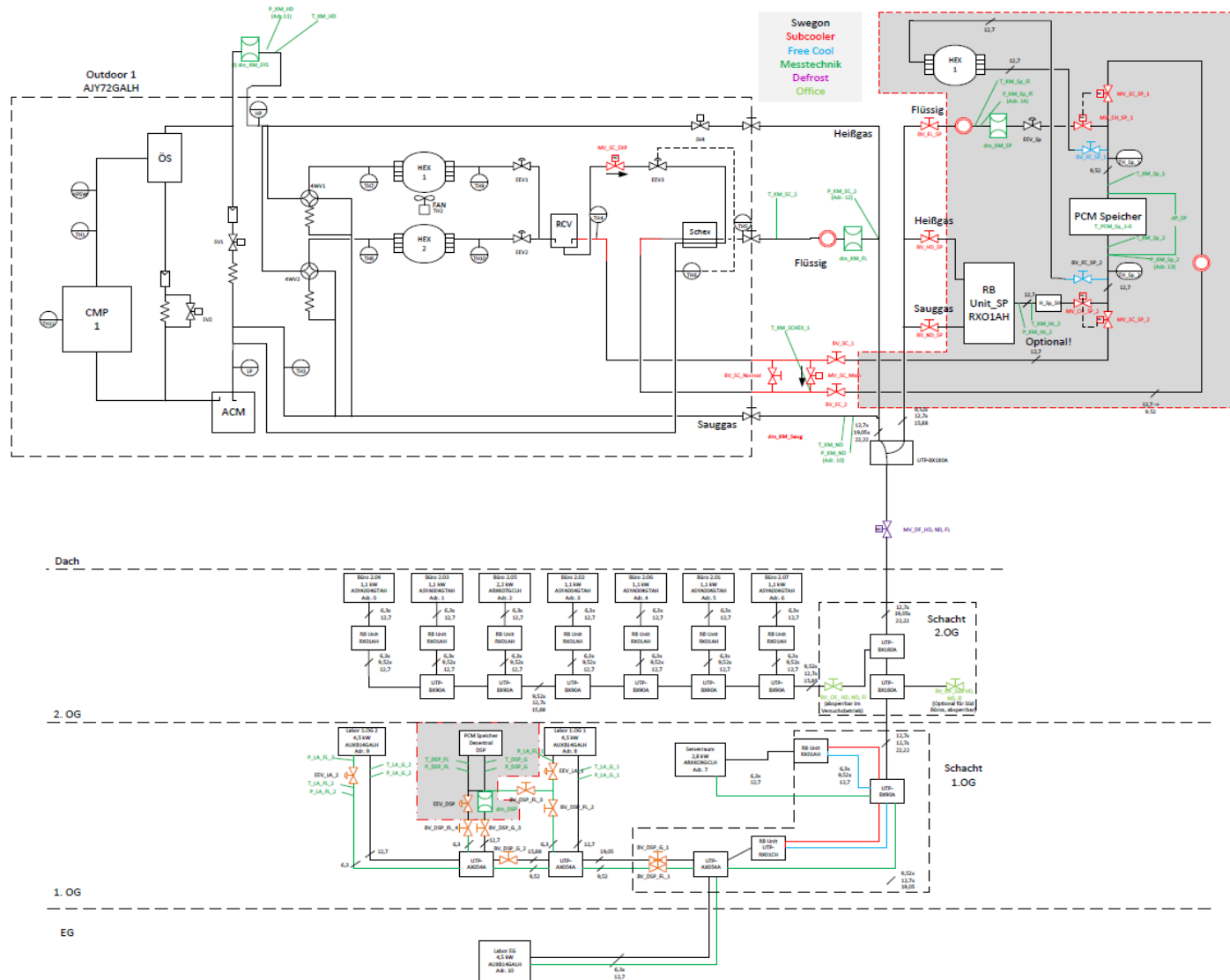
## 2. PCM-Storage

### Key Results experimental storage 2 (Un. of applied Sciences Munich)

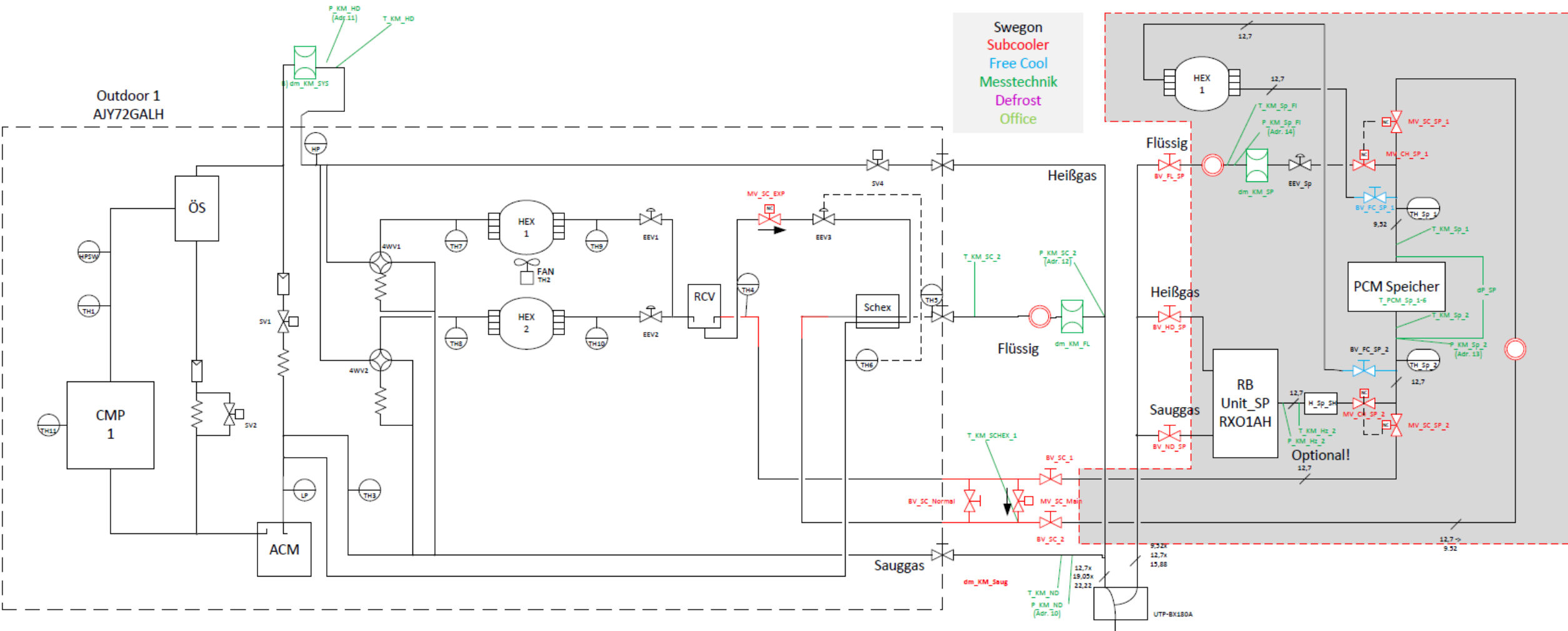
Storage discharge by subcooling the Refrigerant.



# 3. Pilotinstallation VRF System including Monitoring and Storage connection

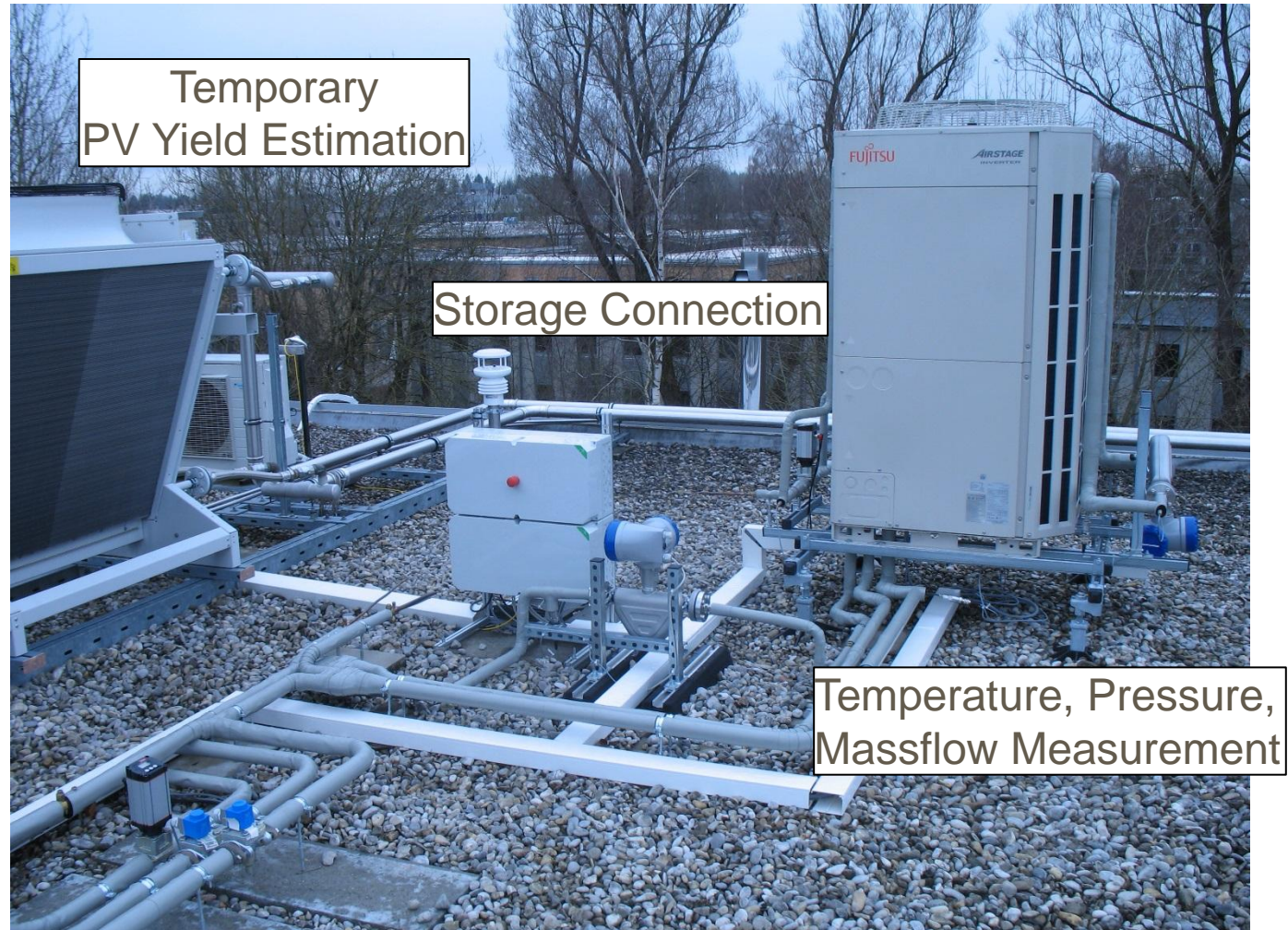
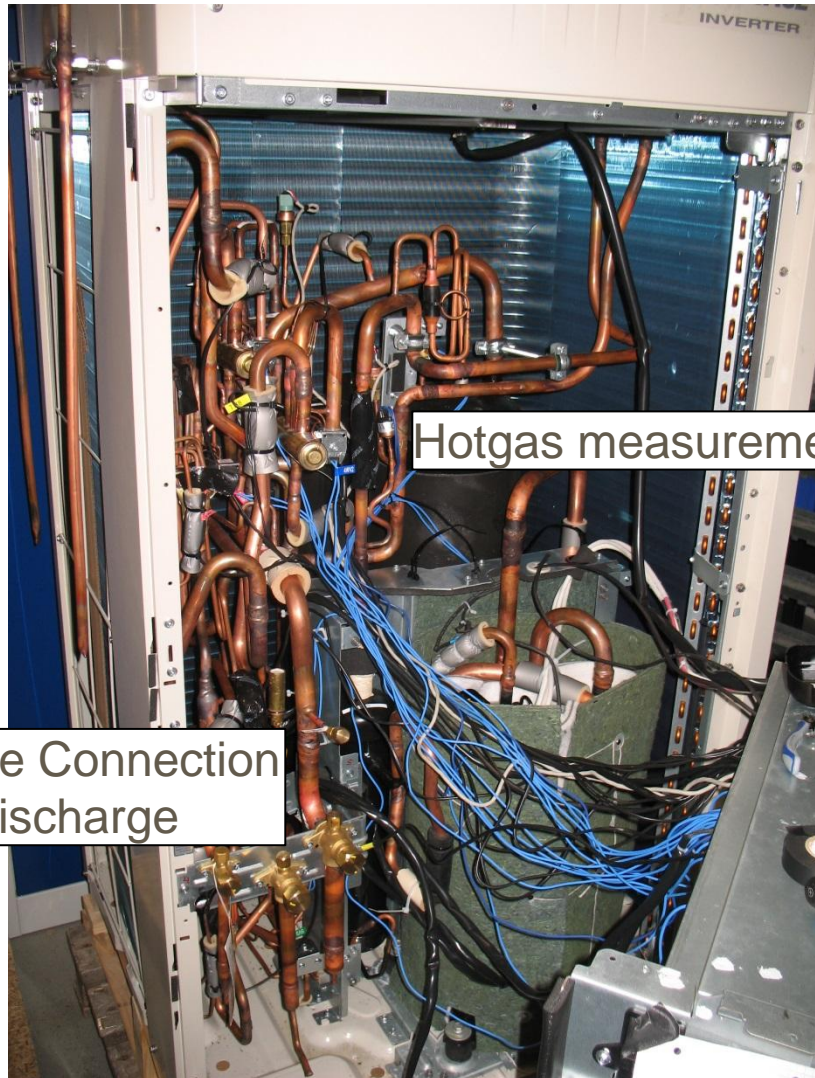


# 3. Pilotinstallation Outdoor Unit and Storage Connection





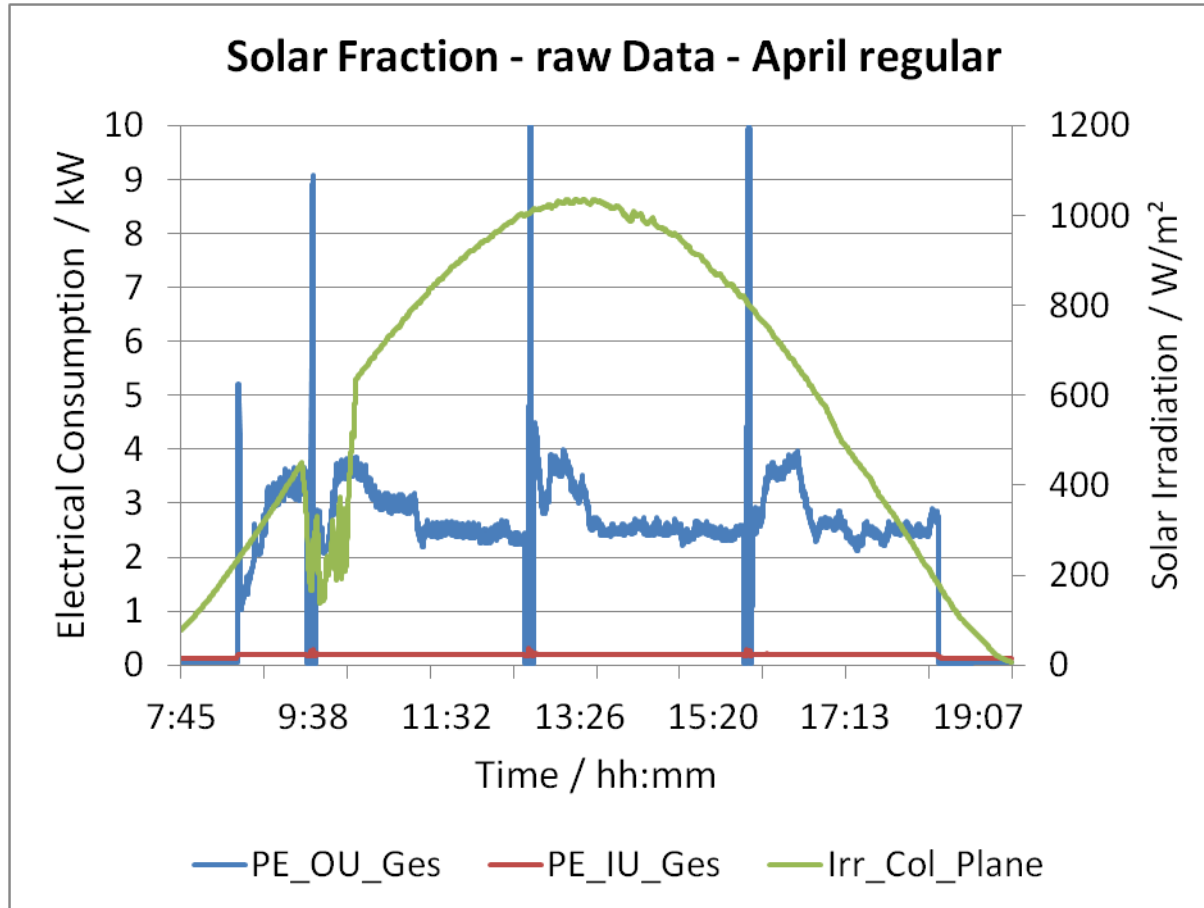
### 3. Pilotinstallation Outdoor Unit and Storage Connection



### 3. Pilotinstallation

## First cooling Data of conventional VRF System

Solar-fraction raw data. Validation of Relation  $PV_{\text{peak}}/P_{\text{EI\_VRF}}(\text{rated})$ .

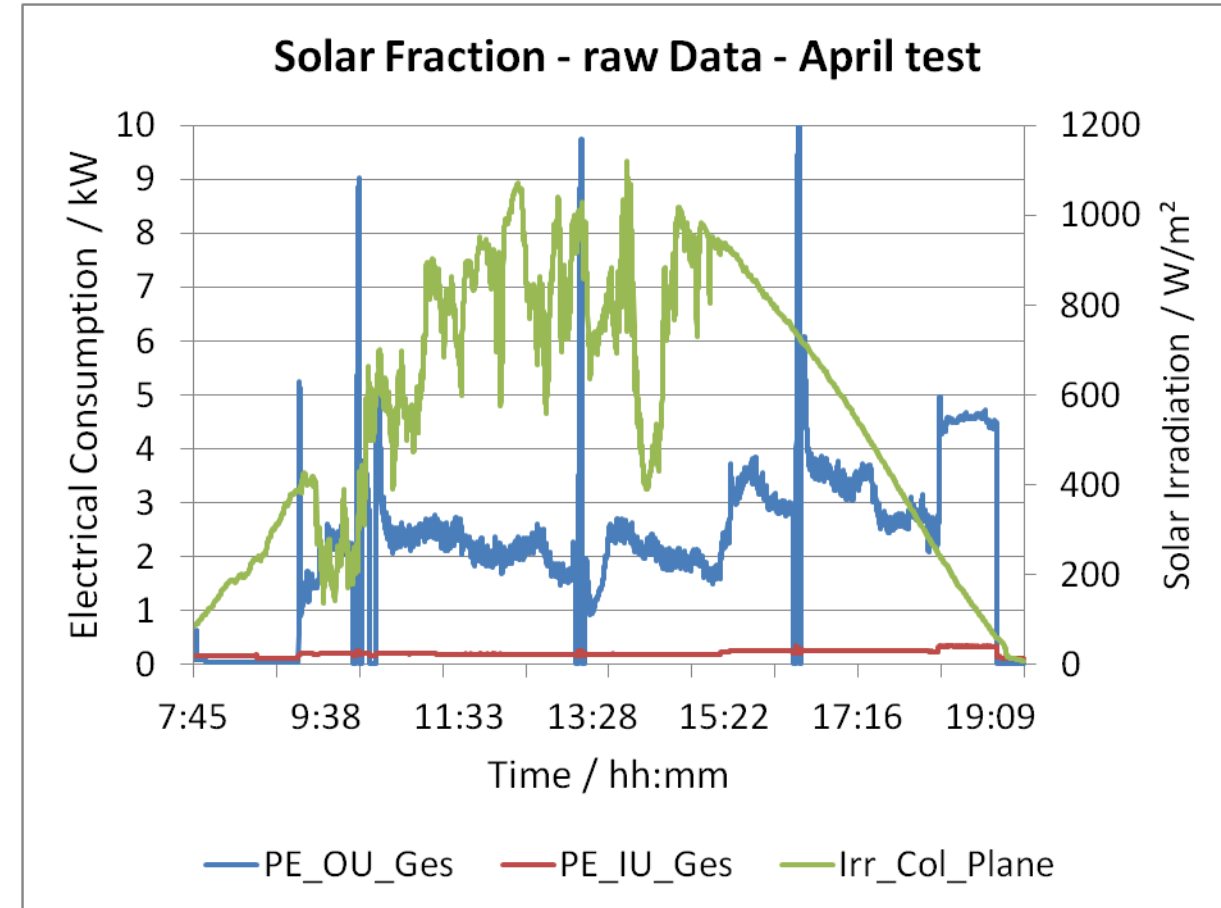
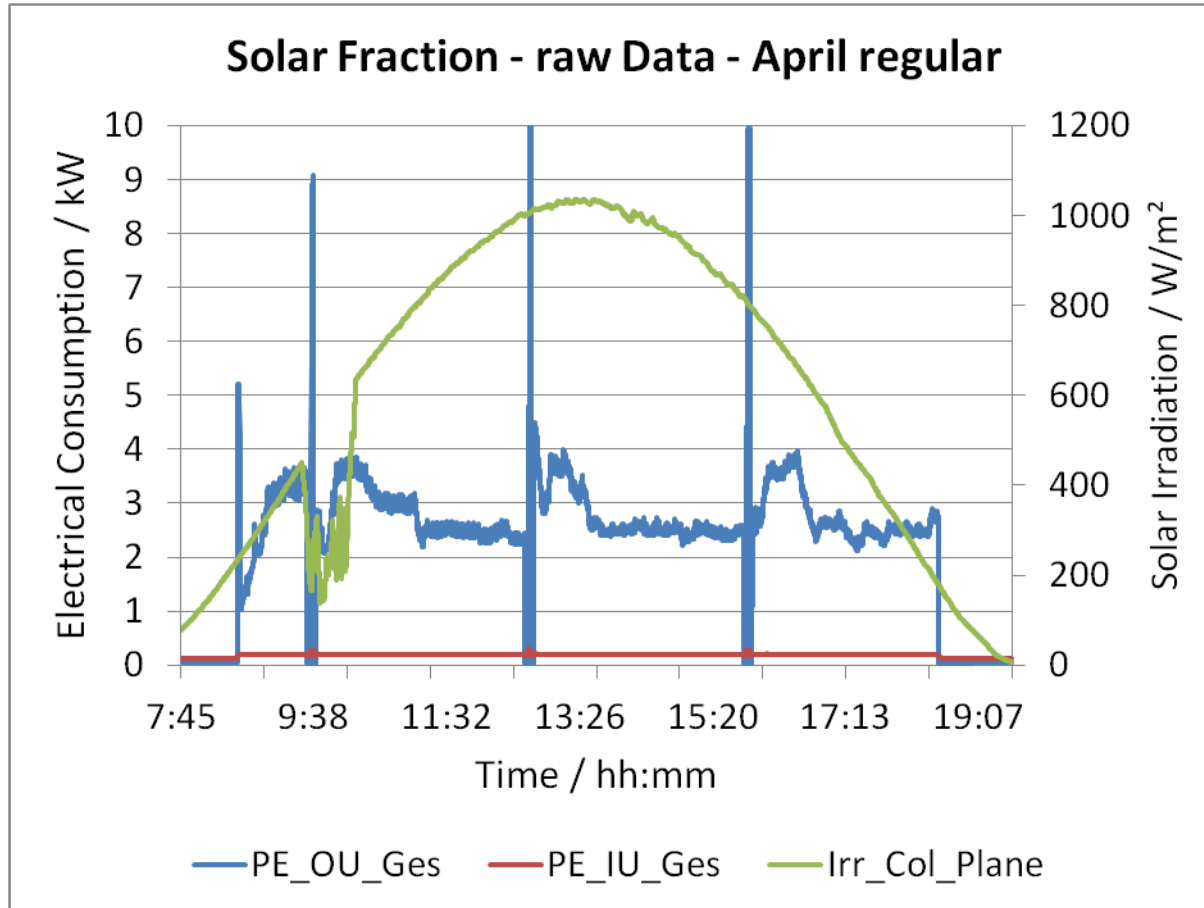




### 3. Pilotinstallation

## First cooling Data of conventional VRF System

Solar-fraction raw data. Validation of Relation  $PV_{\text{peak}}/P_{\text{EI\_VRF}}(\text{rated})$ .



## 4. Outlook

### Storage Development

- Building up Pilotstorage with minor adaptations
- Improvement of Refrigerant distribution
- Handling State of Charge measurement issues

### Pilotinstallation

- Ongoing measurement of conventional VRF system. Heat Recovery balancing
- Building up max. 6.6 kW PV installation with VRF system as first load
- Implementation and startup of Pilotstorage
- Implementation of predictive storage control strategies

# Thank you for your attention!

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